



ECO PL NAVY BLUE

Product Information Bulletin

Recommended Parameters

## ECO PL NAVY BLUE

It is a phthalate free and plastisol free printing base used to achieve coloured printing effect with elastic, soft touching and covering effect in textile printing.

### Highlights

- ▶ It is easily fixed on the machine.
- ▶ It provides to elastic, soft-handfeel and covering.
- ▶ It doesn't contain Phthalate and PVC. Suitable to ecological standards.
- ▶ The requested color is easily made with this product.
- ▶ It provides color productivity and elasticity on the print.

### Printing Tips

- ▶ It has been manufactured for plastisol free and phthalate free coloured printing effect

### Compliance

- ▶ Suitable to ecological standards.
- ▶ For Ecological Certifications, please visit [www.inknovators.com](http://www.inknovators.com)

### Precautions

- ▶ Before usage, please stir the product well. Do not use any additives that are not advised.
- ▶ After using, the screen should be cleaned with synthetic thinner or plastisol screen opener.
- ▶ It is packed in 5 kg cans.
- ▶ It can be mixed with Eco PL Clear Base and Eco PL White
- ▶ Fluorescent colors can be used to make alive colors.
- ▶ The technical application and information that have been given above, are designed only as using instructions. Should not be considered as a warranty for any other use. If any further help or assistance is required, our technical department is ready for help.
- ▶ In case of emergency, Safety Data Sheet of this product should be ready for help at the working area.
- ▶ The warnings available on safety data sheets have been written for the purpose of providing comprehensive information on the products & in case of any nonconforming usage can not be held responsible for any direct and/or indirect loss or damage of the manufacturer/distributor.
- ▶ Email: [info@inknovators.com](mailto:info@inknovators.com)

#### Mesh

Counts: 43-90 mesh



#### Squeegee

Durometer: 67-77 Shore  
V type dr. blade



#### Cure Temperatures

320°F(160°C) for 1.5 minutes



#### Additives

Do not use any additives that are not advised  
To reduce the viscosity, Eco PL Reducer can be added (1-3%) into it



#### Shipping & Storage

41°F - 86°F (5°C - 30°C)



#### Clean Up

Synthetic Thinner or  
Plastisol Screen Opener



#### Health & Safety

Please see: Safety Data Sheet



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